

Date: Wednesday, 6/28/2006 4:18:20 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 27755
 Estimate Number : 11901
 P.O. Number : N/A
 This Issue : 6/28/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL / MED FAB
 Previous Run : N/A
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]* 06 06 29
 Comment : Est. E02.03.27 Added in house machining NG

Drawing Name : BUSHING
 Part Number : D2275
 Drawing Number : D2275 REV C
 Project Number : N/A
 Drawing Revision : C
 Material : N/A
 Due Date : 7/30/2006

Qty: 100 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R1250 6061-T6 Round Bar 1.250



Comment: Qty.: 0.1750 f(s)/Unit Total: 17.5035 f(s)
 6061-T6 Round Bar 1.250

Material : 6061-T6 (QQ-A-200/8) 1.250 bar stock.

Batch: 11939-7 FT.

2.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA 213

Tumble & deburr all sharp edges

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5A35*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 12 Date: 06/01/11

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: BUSHING

Job Number: 27755

Part Number: D2275

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(100)

Comment: DOCUMENT CONTROL

Inspection Level 21

06/09/11

Job Completion



06/09/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



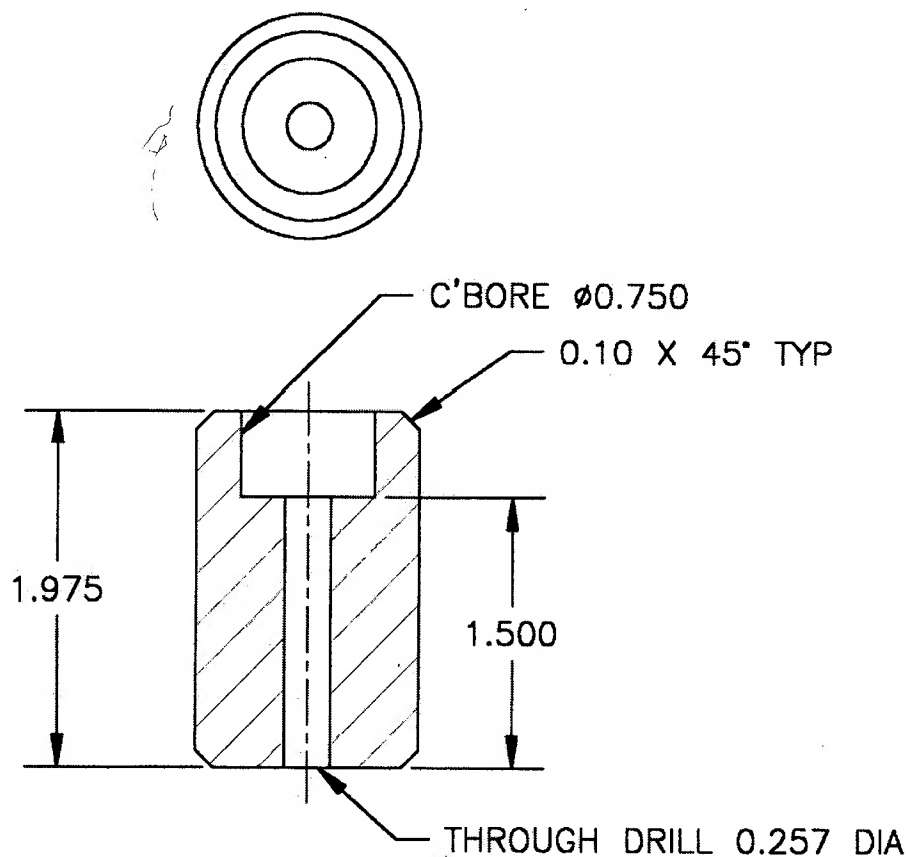
PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2275	REV. C SHEET 1 OF 1
DATE Sep. 29, 1994		TITLE BUSHING SCALE 1:1	
B	Nov. 15, 1994	C'BORE WAS COUNTER SINK	
C	96.09.12	C'BORE WAS 0.300 DEEP	

RELEASED
96.09.12 B.W.

UNDER REVIEW

01.03.15 CP

DESIGN OK, BUT CHECK WITH
JB BEFORE MANUFACTURE



MATERIAL: 6061-T6 1.25 BAR STOCK
(QQ-A-200/8)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27755

